

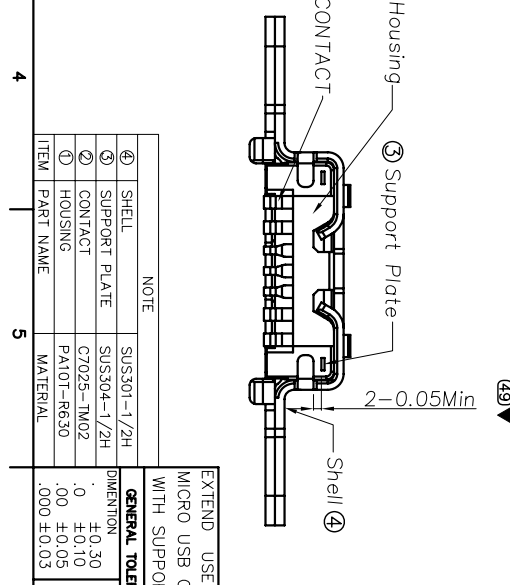
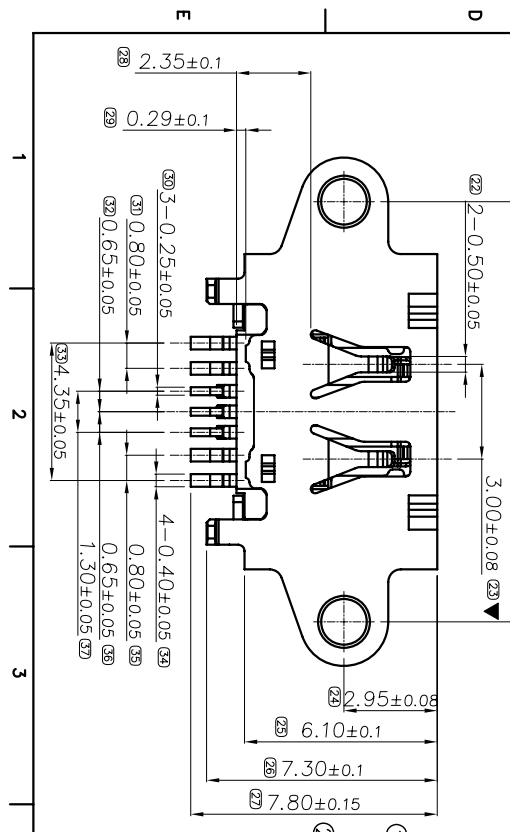
RECOMMENDED PCB LAYOUT
(GENERAL TOLERANCE IS ±0.05)

说明:
NOTE:
1. 塑胶材料: PA10T, COLOR: BLACK;
HOUSING MATERIAL: PA10T, COLOR: BLACK;
端子材料: 镍铜, 镍底50~120u", 接触区双面镀金, 接插面镀金30u", 焊锡区双面镀金2u";
CONTACT MATERIAL: NICKEL AND COPPER;
NICKEL 50~120u" UNDER PLATED OVER ALL;
30U" MIN. GOLD PLATED AT CONTACT AREA;
2U" MIN. GOLD PLATED AT CONTACT AREA;
焊片材料: 不锈钢, 镀镍50~120u";
SUPPORT PLATE MATERIAL: STAINLESS STEEL, PLATED NICKEL 50~120u";
外壳材料: 不锈钢, 镀镍50~120u"; 镀上镀锡80~150u";
SHELL MATERIAL: STAINLESS STEEL,
NICKEL 50~120u" UNDER PLATED OVER ALL;
MATTE TIN 80~150u" ON THE ALL.

2. 产品性能:
PERFORMANCE:
2.1. 耐电压: 使用交流电压100V, 电流1mA, 保持1分钟.
Applied AC 100V for 1 minute 1mA
2.2. 接触阻抗: 40mΩ Max.
2.3. 接触电阻: 40mΩ Max.
2.4. 绝缘阻抗: 100MΩ Min.
INSULATION RESISTANCE: 100MOHM Min.
2.5. 插拔力: 插入力25N最大, 拔出力8N最小. (以新PIN产品公头测试)
MATING AND UNMATING FORCE:
MATING FORCE 25N Max, UNMATING FORC 8N Min.
2.6. 插接耐久性: 10000次
DURABILITY: 10000 CYCLES
3. 标有 ▲ 的为重点尺寸; 标有 (26) 的尺寸为A17需测量之尺寸;
MARK ▲ THE KEY SIZE, MARK (26) F.A.I.

4. 点焊后剥离力: 20kgf Min. 单点测试(使壳两边缘各点一个点), 整体剥离力: 40kgf Min
STRIPPING FORCE AFTER SPOT WELDING: 20kgf MIN,
SINGLE PLINT TEST(A POINT ON BOTH SIDES OF THE SHELL)
OVERALL PEELING FORCE: 40kgf MIN

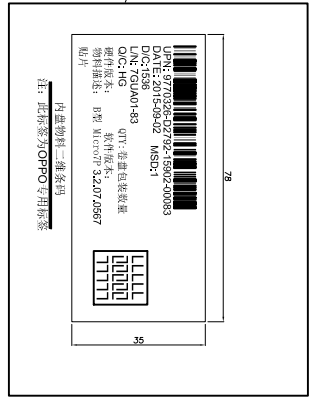
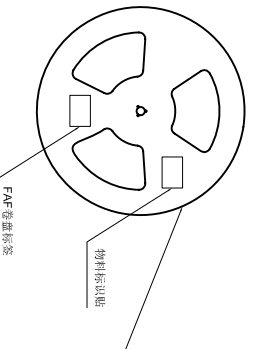
5. D/编码说明: FXXXXX
产品版本: 1: V1, 2: V2...
线别: 1, 2, 3... or A, B, C...
日期: 1, 2, 3... A, B, C...
月份: 1, 2, 3... A, B, C...
年份: 7: 2017, 8: 2018... A: 2020...
L: LON; E: EMP; F: FAF;



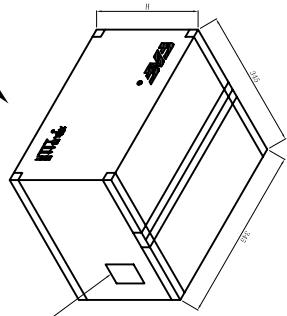
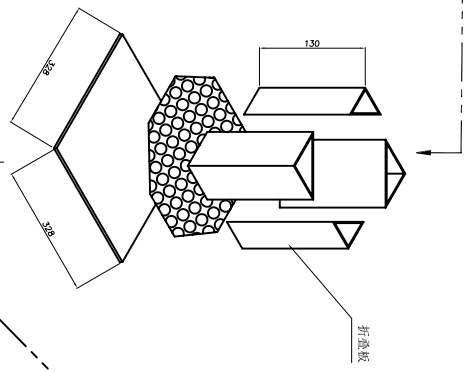
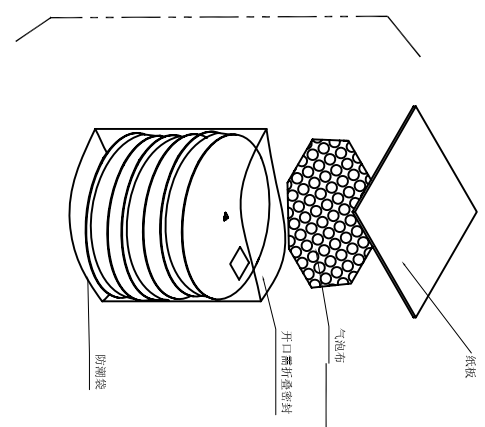
EXTEND USE	TITLE	DATE	APPD
MICRO USB CONNECTOR WITH SUPPORT PLATE	MICRO USB CONNECTOR MANUFACTURER DRAWING	2017.11.07	董林红
GENERAL TOLERANCE (26)	UNIT mm	DATE	APPD
±0.30	mm	2017.11.07	董林红
±0.10	mm	2017.11.07	董林红
±0.05	mm	2017.11.07	董林红
±0.03	mm	2017.11.07	董林红

ITEM	PART NAME	MATERIAL	QTY	FINISHED	DRN	DATE	SCALE	REV
1	SHELL	SUS301-1/2H	4	PCS	DRN	2017.11.07	1:1	V1
2	SUPPORT PLATE	SUS304-1/2H	4	PCS	DRN	2017.11.07	1:1	V1
3	CONTACT	C7025-TM02	4	PCS	DRN	2017.11.07	1:1	V1
4	HOUSING	PA10T-R630	4	PCS	DRN	2017.11.07	1:1	V1

A4	1	2	3	4	5	6	7	8
							REV	ECN NO
							DESCRIPTION	DATE
							见第一页附图	APPD



- 注意事项:
1. 此产品交OPPO客户，卷盘选用蓝卷盘，且须在原有包装规范外，在卷盘及外箱上均有“OPPO物料标识贴”与“二维码标识贴”，标签上要求有合格标签与绿色RMSI标签；加贴位置见图示；
 2. UPN条码第三段日期必须与物料生产日期一致；
 3. 每批次交货需附一份检查报告，将附有检查报告均箱子放在最上层，且在此外箱上加贴“内有检查报告”字样的说明标签；
 4. 此产品一板板最多放置5层外箱，每层放4箱(2X2)，在堆叠好外箱的八个棱角用边条保护，再继续保封膜10层；
 5. 现有出OPPO料号如下：



OPPO物料标识贴		190
制造地区:	0278	<div style="border: 1px solid black; padding: 2px;"> 内有检查报告 说明标签(白底黑字) </div>
物料代码:	9770226	
包装数量:	1200PCS	
生产日期:	20170728	
物料描述:	OPPO Material 3.2.07.0897 贴片	58

注：此标签为OPPO专用标签

外箱物料标识贴(白底黑字)

根据业务出货通知
三选二粘贴区分

东莞欧珀	欧悦通	成都欧珀
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50 50 50

外箱物料二维条码

注：此标签为OPPO专用标签

OPPO物料标识贴		78
UPN:	9770226-D2792-1728-00083	<div style="border: 1px solid black; padding: 2px;"> 内有检查报告 说明标签(白底黑字) </div>
物料代码:	9770226	
包装数量:	1200PCS	
生产日期:	20170728	
物料描述:	OPPO Material 3.2.07.0897 贴片	58

EXTEND USE		TITLE		DWG NO	
出OPPO专用包装规范		出OPPO 3.089A6 专用包装规范		FAF.	
GENERAL TOLERANCE	UNIT	MATERIAL	APPD	P/N:	
◎	mm	HIPS	谭林红	2017.11.07	
DIMENSION	ANGLES	QTY	CHD	DRN	SHEET SCALE
.00	.00	PCS	谭林红	2017.11.07	3/3 1:1
.000	.000	FINISHED	许志远	2017.11.07	REV V1

